



Please add new claims 11 – 12 as follows:

11. The process of claim 1 further comprising the step of throttling vacuum lines connected in fluid communication with the double bagging so that the mass flow rate of resin through the debulked preform substantially equals the mass flow rate of resin in the vacuum lines.

12. In a vacuum-assisted resin transfer molding process, the improvement comprising:

throttling vacuum lines connected in fluid communication with the bagging surrounding a debulked preform so that the mass flow rate of resin through the debulked preform substantially equals the mass flow rate of resin in the vacuum lines.

Respectfully submitted,

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